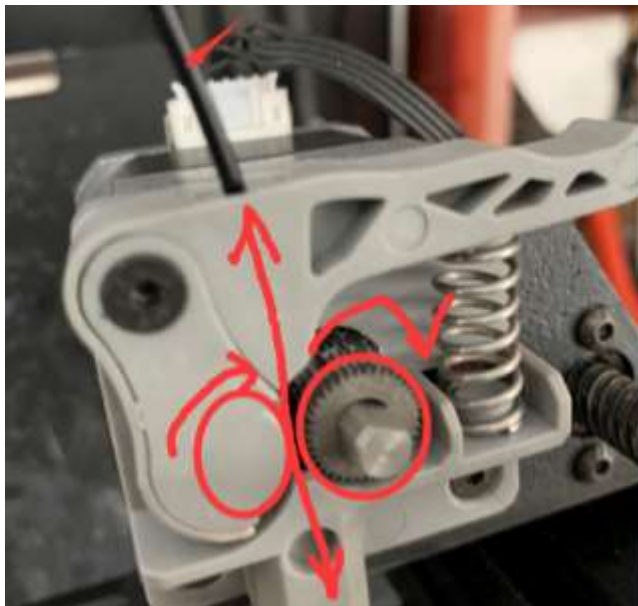


1. Look down from the top, Loosen the screw counterclockwise a little.
So the spring will be bounced off, The direct clearance between the feed gear and the bearing will be smaller, thus reducing skidding.



How to judge whether the spring is loose and tight or not.

We can remove the wire into the extruder and twitch back and forth, and if the feed gear and bearing follow the wire in and out, it is appropriate to represent. As show in the below picture.



2. Clean up the residue of the filament on the gear. Clean with a pinch.

